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The *need* to be seen is a critical issue for worker safety, especially for workers who perform tasks on or near moving vehicles or equipment.

Wearing high visibility garments draws attention to workers & helps prevent injuries and fatalities from struck by hazards.

2004-15% of 2,460 fatalities from transportation related accidents were from worker being struck by moving vehicle.

2007 - 305 of 639 fatalities that occurred at road construction sites were from "struck by vehicle" accidents.



IMPORTANCE OF HIGH VISIBILITY & REACTION TIME



ANSI 107-2020

The American National Standard for High-Visibility Safety Apparel and Headwear (ANSI/ISEA 107-2020) is a standard established by American National Standards Institute, Inc. (ANSI) and the International Safety Equipment Association (ISEA).

Construction, utility, police, emergency medical services, fire fighters, road workers, flaggers and airport ramp workers are routinely exposed to the hazards of low visibility while on the job. This standard provides guidelines for the selection and use of high-visibility safety vests to improve worker visibility during the day, in low-light conditions, and at night.

ANSI / ISEA 107-2020 guidelines are divided into Multiple Types (O, R, P, and Supplemental) as well as 4 Classes (1, 2, 3 and E) according to the level of risk present depending on working environment.

Class 2 + Class E = Class 3

ENSEMBLE

PERFORMANCE CLASS - Garment Type

- Type 0 Class 1 Off-road
- Type R Class 2 & Class 3 Roadway and Temporary Traffic Control
- Type P Class 2 & Class 3 Public Safety
- Supplemental Items Class E Pants, Overalls, Shorts, Rain Pants, and Gaiters



ANSI 107 VISIBILITY REQUIREMENTS

Type 0: Class 1

Class 1 provides the minimum amount of high-visibility materials required to differentiate the wearer visually from non-complex work environments where struck-by hazards will not be approaching at roadway speeds.

APPLICATIONS:

Warehouse Workers Mining PetroChem

TYPE 0: CLASS 1 Minimum Requirements

Background Fabric	217 Square Inches
Reflective Material	155 Square Inches
Minimum Reflective Width	1 Inch

TYPE R: Class 2 & 3

Class 2 provides for the use of additional amounts of high-visibility materials, which may allow design opportunities to define the human form more effectively. Class 3 can offer greater visibility to the wearer in both complex backgrounds and through a full range of body movements by mandatory placement of background, retroreflective and combined-performance materials on sleeves and pant legs (if present). Regardless of the area of materials used, a sleeveless garment or vest alone shall not be considered Performance Class 3.

CLASS 2 APPLICATIONS:

Roadway Construction Work	٢e
Municipalities	
Airline Ramp Personnel	

Background Fabric	775 Square Inches
Reflective Material	201 Square Inches
Minimum Reflective Width	1.375 Inch

CLASS 3 APPLICATIONS:

Reflective M Minimum Re

Flaggers	
Dept of Transportation	
Nighttime Work	
Municipalities	
State of VA	
Background Fabric	

Fabric	1240 Square Inches	
aterial	310 Square Inches	
eflective Width	2 Inches	

TYPE P: Class 2 & 3

Type P provides daytime and nighttime visual conspicuity enhancement for emergency and incident responders and law enforcement personnel in occupational environments which include exposure to traffic (vehicles using the highway for purposes of travel) from public access highway right-of-ways, or roadway temporary traffic control (TTC) zones, or from work vehicles and construction equipment within a roadway temporary traffic control (TTC) zone or from equipment and vehicles within the activity area. Type P HVSA provides additional options for emergency responders, incident responders and law enforcement who have competing hazards or require access to special equipment.

CLASS 2 & 3 APPLICATIONS:	TYPE P: CLASS 2 Minimum Requirements		TYPE P: CLASS 3 Minimum Requirements	
Police Fire EMS Sheriff	Background Fabric Reflective Material Minimum Reflective Width	450 Square Inches 201 Square Inches 2 Inches	Background Fabric Reflective Material Minimum Reflective Width	775 Square Inches 310 Square Inches 2 Inches

FAST FACTS

GARMENT DESIGN REQUIREMENTS



PRIMARY COMPONENTS OF ANSI 107



CLASS 2 VEST

ZIP-N-RIP™ BREAKAWAY ZIPPER



BACKGROUND MATERIAL DAYTIME VISIBILITY

- ANSI APPROVED COLORS Fluorescent Orange
- Yellow-Green
- Red
- MATERIAL DENSITY · Minimum hole size of mesh









REFLECTIVE MATERIALS

Silver Tape or Glass Bead

Gloss or Prismatic Tape

Combined Performance

Contrasting Trim

Segmented Tape

FAST FACTS

FLAME RESISTANT GARMENTS

There are multiple types of FR High Visibility garments on the market. NOT ALL ARE CREATED EQUAL.

Under the new ANSI 107:2015 standard, all vests must be labeled either FR or NOT FR.

To be labeled FR, the vest materials must:

- 1. Be certified to one of six specified standards
- 2. Be made from an inherently flame resistant fiber such as a Modacrylic.
- 3. Must be difficult to ignite.
- 4. Must not melt or drip.

A garment is not truly FR if:

- 1. It contains polyester even if treated.
- 2. It melts or drips when ignited.
- 3. It has only been tested to NFPA 107 or ANSI D6413
- 4. It does not have an Arc rating on the tag
- 5. The manufacturer cannot provide a 3rd party certification of materials.

Why is this so important?

- 1. Some treated polyester vests and rainwear could have been marked as FR prior to the ANSI 107:2010 standard are still on the market as FR which causes confusion.
- 2. Use of a treated polyester vest where a flash fire or arc flash hazard can lead to significant injury.

JUST BECAUSE IT SAYS **DOESN'T MEAN IT IS**

COMPETITOR MARKINGS FOR TREATED

To avoid confusion and potential misuse, Radians uses the term "Self Extinguishing" (SE) for treated polyester vests and rainwear.

COMPETITOR MARKINGS FOR TREATED

SE VESTS:

- Made from treated polyester
- Material tested to ASTM D6413
- Labeled as NOT FR per ANSI/ISEA 107
- Will not continue to burn when flame is removed.
- Not for use where arc flash or flash fire hazard exists.

FLAME RESISTANT COMPARISON

REGULAR POLYESTER VEST

Quick Flame Ignition Continuous Burning Melting & Dripping

SE TREATED POLYESTER VEST

Quick Flame Ignition Flame Extinguishes Quickly Minor Melting & Dripping

FR MODACRYLIC VEST

NO Flame Ignition Chars But Does Not Burn NO Melting & Dripping

NOTES:

HI-VIZ

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HEADQUARTERS

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